(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification[7]: G01V 3/38

(21) International Application Number: PCT/EP00/07284

(22) International Filing Date: 25 July 2000 (25.07.2000)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
99/10178   5 August 1999 (05.08.1999)   FR

(71) Applicant *(for all designated States except CA, FR, GB, US)*: SCHLUMBERGER TECHNOLOGY B.V. [NL/NL]; Parkstraat 83-89, NL-2514 JG The Hague (NL).

(71) Applicant *(for FR only)*: SERVICES PETROLIERS SCHLUMBERGER [FR/FR]; 42, rue Saint Dominique, F-75007 Paris Cedex (FR).

(71) Applicant *(for CA only)*: SCHLUMBERGER CANADA LIMITED [CA/CA]; 24th floor, Monenco Place, 801 6th Avenue S.W., Calgary, Alberta T2P 3W2 (CA).

(71) Applicant *(for GB only)*: SCHLUMBERGER HOLDINGS LIMITED [—/—]; Craigmuir Chambers, Road Town, P.O. Box 71, Tortola (VG).

(72) Inventors; and
(75) Inventors/Applicants *(for US only)*: LEGENDRE, Emmanuel [FR/FR]; 18, Grande Rue, F-92310 Sèvres (FR). SMITS, Jan [NL/US]; Schlumberger Oilfield Services, 110 Schlumberger Drive 110-4, Sugar Land, TX 77478 (US).

(74) Agent: MENES, Catherine; Etudes & Productions Schlumberger, 26, rue de la Cavée, B.P. 202, F-92142 Clamart Cedex (FR).

(81) Designated States *(national)*: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK,

[Continued on next page]

(54) Title: A METHOD OF DETERMINING PARAMETERS OF FORMATIONS THROUGH WHICH A BOREHOLE PASSES
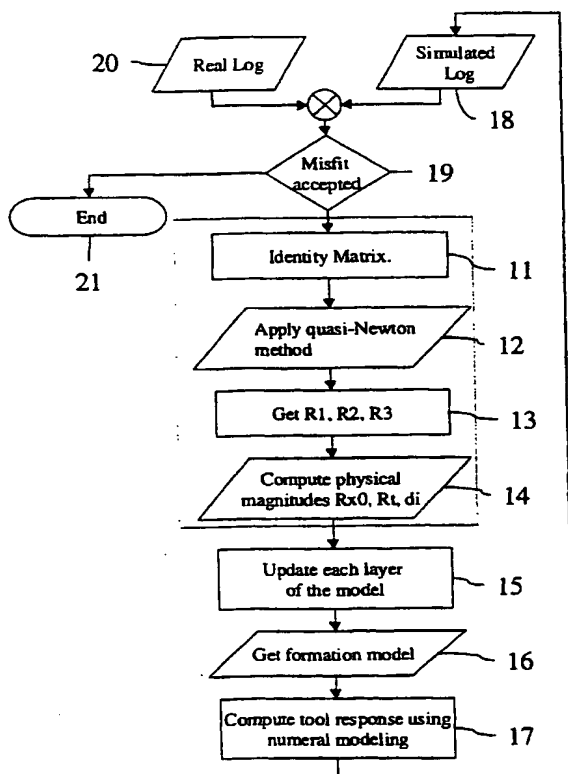
(57) Abstract: The invention relates to a method of determining parameters of formations through which a borehole passes, on the basis of a resistivity log (20) recorded in said borehole by means of a measuring and recording tool, the method comprising the steps consisting in determining said formation parameters by a parameter inversion method so as to obtain a model of the formations; calculating the response of said tool to said model; using a comparison criterion for comparing said calculated response with said recorded log; and performing at least one new iteration if said comparison criterion is not satisfied; the method being characterized by the fact that the invention is performed by a quasi-Newton method implemented on pseudo-parameters that are homogeneous and that are determined from said formation parameters.

WO 01/11391 A1

DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(84) **Designated States** *(regional)*: ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE,

IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:
— *With international search report.*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

A METHOD OF DETERMINING PARAMETERS OF FORMATIONS THROUGH WHICH A BOREHOLE PASSES

The present invention relates to a method of determining parameters of formations through which a borehole passes, and more particularly to such a method of determining parameters on the basis of a resistivity log recorded in said borehole by means of a measuring and recording tool, said method comprising the steps consisting in:

- determining said formation parameters by a parameter inversion method so as to obtain a model of the formations;
- calculating the response of said tool to said model;
- using a comparison criterion for comparing said calculated response with said recorded log; and
- performing at least one new iteration if said comparison criterion is not satisfied.

Such methods are known. In general, they are implemented after a first stage of initializing parameters.

It is well known to make resistivity logs in boreholes by means of tools designed to measure the resistivity of the formations through which the borehole passes by establishing galvanic currents or eddy currents in the formations around the tool. Such tools give a set of resistivity values at each of the depths at which measurements are performed, the values applying to various distances from the axis of the borehole.

The relationship between the resistivity measurements performed in this way and the actual characteristics of the formations through which the borehole passes are typically affected by three types of effect:

a) the hole effect due to the presence of the borehole, which is generally filled with a drilling mud that is much more conductive than the formations;

b) the shoulder bed effect due to the presence of generally heterogeneous formations above and below the zone being investigated, which formations can perfectly well have greater conductivity or greater resistivity than the formations level with the apparatus (it should be observed that the shoulder bed effect can be considerable even if the sonde is completely contained within a homogeneous bed surrounded by formations of different resistivities); and

c) the invasion effect due to the presence of drilling mud filtrate in the vicinity of the borehole, where the filtrate has replaced some of the fluids that were initially present in the formations.

To a first approximation, the invaded zone is represented by a region extending between the borehole and a cylinder of diameter d_i that is coaxial with the borehole and that has radially uniform resistivity R_{x0}, and beyond which a virgin zone of resistivity R_t is to be found. That model has three unknowns: R_t, R_{x0}, and d_i, which is why at least three measurements having different radial investigation depths are recorded simultaneously so as to be able to determine the three unknowns.

The problem thus consists in determining at each depth a set of geometrical and electrical parameters, for example in this case the invasion diameter d_i and the resistivity R_{x0} of the invaded zone and the resistivity R_t of the virgin zones, on the basis of a set of resistivity measurements performed at depths that are separated by a given measurement pitch, the resistivities measured at each depth each being characteristic of the resistivity of the formation at a certain distance from the axis of the borehole.

Various methods are known that are capable of resolving that problem. Such methods are essentially of three types.

A first type of known method makes use of deconvolution filters. That approach assumes that the observed signal is the result of convolution between the real distribution of resistivities and a filter which represents the response of the tool to a resistivity distribution (or a conductivity distribution if the convolution is performed on the basis of a conductivity distribution). The method of interpretation then consists in deconvoluting the observed log by means of a known filter so as to discover the resistivity distribution. This step corresponds to correcting the initial data for shoulder bed effects.

This step is preceded or followed by a radial correction step seeking to correct for the results of the invasion effect.

The convolution filter can also be estimated by calculating the response of the tool to a formation possessing a resistivity distribution close to reality, which correpsonds to local linearization of the filter.

Methods of that type are limited by the fact that the corrections performed therein for the shoulder bed effect and for the invasion effect are assumed to be independent whereas in reality they cannot, in general, be separated.

Another type of known method consists in partitioning the formation into cells.

Attempts are then made to obtain an image of the formation in terms of resistivity. The formation is partitioned into cells (usually in rectangle following the borehole axis and perpendicular to that axis), and a resistivity value is defined for each cell. A calculation algorithm is then used, e.g. using finite elements, finite differences, or a neural network, to calculate the response of the tool to the formations modelled in

this way, so as to determine whether the assumed resistivity distribution explains the apparent resistivity.

The horizontal boundaries of the cells can be determined by a segmentation algorithm and the vertical boundaries are often fixed by the user. In general, the use of cells of large size leads to poor definition and thus to a poor approximation to reality, while the use of small cells can lead to instability which requires constraints to be fixed concerning the suddenness with which resistivity can vary, and such constraints deform the solution.

The unknowns of the inverse problem which are electrical unknowns only, are in this case the resistivities of the various cells. These resistivities present a large number of degrees of freedom, that can lead to the above-mentioned instability. As mentioned above, one way of resolving such instability problems consists in imposing constraints, however such constraints suffer from the drawback of falsifying the solution.

The problem is easier to resolve when the number of resistivities describing a layer or bed is relatively small. However, under such circumstances, the model of the formation is less accurate. A bed split into a small number of radial zones does not accurately approximate the more realistic piston-profile model (R_{x0}, d_i, and R_t). This model insufficiency introduces a systematic bias into the inversion process.

A third type of known method consists in performing parametric local inversion. The general idea on which this approach is based is to use Newton's method to invert all of the unknown parameters describing the formation, such as the positions of the bed boundaries, and the values of d_i, R_{x0}, and R_t, i.e. in this case the geometrical and resistivity parameters. In order to obtain a large enough number of observable magnitudes, several reading of the tool near the area inverted can be used. A criterion – for instance a quadratic criterion - for evaluating error between observable magnitudes and reconstituted reading is minimized.

The advantage of that method is its flexibility. A wide variety of formation models can be used and there is a large amount of freedom in selecting input measurements.

However, because of the generality of that approach, the inverse problem is often highly non-linear. Consequently, only local inversion can be performed and accurate gradients must be estimated, which is extremely expensive in terms of computation time.

Furthermore, when the method is used on real logging data, instabilities are observed which are the result of the local nature of the inversion.

The present invention seeks to mitigate those drawbacks.

To this end, the invention provides a method of determining parameters of formations through which a borehole passes, on the basis of a resistivity log recorded in said borehole by means of a measuring and recording tool, the method comprising the steps consisting in determining said formation parameters by a parameter inversion method so as to obtain a model of the formations; calculating the response of said tool to said model; using a comparison criterion for comparing said calculated response with said recorded log; and performing at least one new iteration if said comparison criterion is not satisfied; said method being characterized by the fact that the step of determining said parameters from log data is performed by a quasi-Newton method; and said quasi-Newton method is implemented on pseudo-parameters that are homogeneous and that are determined from said formation parameters.

The method of the invention assumes that the boundaries between the layers (beds) are known.

In addition, any method known in the prior art is used for reconstituting the response of the tool to a given description of the formation (direct model).

For each bed, a bed model can be selected as being the most realistic. One particular bed model is a partition of the bed into various radial zones each of which possesses contact resistivity. In each bed, some of the parameters can be selected as being the unknowns of the inverse problem. Both resistivity and the positions of the radial interfaces constitute possible unknowns.

A certain number of "observables" are associated with each bed. An "observable" is a measurement made by the tool which is considered to be a function of the unknowns of the bed. For example, if the tool gives two measurements at each depth, the two measurements obtained close to the middle of the bed can be selected as being a function of two parameters of the bed model.

The observables can be the result of the same kind of measurement, but taken at different depths or with the tool in different positions. The rule for selecting observables depends on the tool and on the model that is to be inverted. The generality of the method of the invention makes inversion possible with a wide selection of observables.

Consequently, the invention is based on local methods of parametric inversion. Nevertheless, optimization is now performed that is not local, i.e. that takes place simultaneously over all of the layers.

The hole effect is obviated by assuming that the resistivity of the mud is known and also that the diameter of the borehole is known. In addition, the positions of the horizontal boundaries between the beds are known, e.g. from zero crossings of the second derivative of conductivity.

It is also assumed that the resistivity values at certain radial depths are known, e.g. the resistivities R_{LLs} and R_{LLd}, or other radial distributions of resistivity.

The unknowns at each depth are R_{x0}, R_t, and d_i.

If it is desired to determine specifically R_{x0}, then it is necessary to know the microresistivity, assuming that the measured values are R_{LLs} and R_{LLd}.

In any event, it is necessary in theory for the number of unknowns to be smaller than the number of observables. In practice, the method of the invention requires that the number of unknowns be equal to the number of observables. When the number of observables is greater than the number of unknowns, either no account is taken of some of the observables, or else combinations of observables are taken as unknowns.

The invention thus consists essentially in:

- firstly applying a quasi-Newton method to the problem of parametric inversion; and

- secondly improving convergence in a quasi-Newton method which is generally affected by combining geometrical parameters such as d_i and electrical parameters such as R_{x0} and R_t, by using combinations of such geometrical and electrical parameters as the unknowns, e.g. combinations that all consist in pseudo-electrical magnitudes, and in particular pseudo-resistivities.

Consequently, two transformations are generally performed when implementing the invention.

A first transformation is generally performed in the observables space so as to reduce the number of observables to the number of unknowns. This is necessary in order to be able to apply the inversion algorithm which assumes that the number of observables is equal to the number of unknowns.

The second transformation is performed in the unknowns space to obtain a set of unknowns that are homogeneous, in particular that are electrical, on the basis of unknowns that are not homogeneous, e.g. unknowns that are geometrical and unknowns that are electrical.

A particular implementation of the invention is described below by way of non-limiting example and with reference to the accompanying diagrammatic drawings, in which:

· Figure 1 is an overall flow chart of a method of the invention; and

· Figure 2 is a flow chart of an iteration of the calculation algorithm.

As shown in Figure 1, implementation of the method of the invention begins by a step 1 of measuring various physical magnitudes of the formation from inside a borehole. At each measurement level, the number of magnitudes measured in this way

must be not less than the number of parameters for which it is desired to obtain a value at each level.

By way of example, in the common case where the parameters that it is desired to determine are the resistivity values R_{x0} and R_t, and also the invasion distance d_i, making a total of three parameters, at least three magnitudes will be measured at each step.

By way of example, it is possible to measure the magnitudes R_{LLs} and R_{LLd} by means of a tool known as a Dual Laterolog (Schlumberger registered trademark) and to measure R_{x0} directly by means of a device known as an MSFL (Schlumberger trademark for "micro spherically focused log"). In another implementation of this step of the method, it is possible to measure the resistivities $R_{LA1}, ..., R_{LA5}$ obtained by means of a device known as an HRLA (Schlumberger trademark for: "high resolution laterolog array"), which correspond to formation resistivities as measured at increasing distances from the axis of the borehole.

Following step 2 consists in determining the locations of the beds or layers whose parameters are to be determined. The locations of the beds can be determined automatically by means of a segmentation algorithm of known type, e.g. based on looking for points of inflection in the apparent conductivity values.

During this step, a first initialization value is given to each parameter.

Following step 3 consists in selecting the appropriate number of "observable" magnitudes. Remaining in the context where it is desired that R_{x0}, R_t, and d_i should be determined, the observables used will be the three measurements obtained by means of the dual laterolog and the MSFL, in the first case.

In the second case where measurements are made using the HRLA, one or two of the values $R_{LA1}, ..., R_{LA5}$ can be eliminated and/or three observables can be obtained by combining these values, in particular by combining them in linear manner.

During following step 4, a value is given to each observable for each determined layer, as mentioned above.

It will be observed that more measurement steps are available than there are layers since it is necessary in particular to have at least three measurement steps in order to be able to determine a point of inflection.

For this purpose, it is possible to interpolate the measurements performed within a layer so as to obtain the value of each of the observables in the middle of the layer.

It is also possible to give each layer the values of the observables as measured at the measurement point that its closest to the middle of the layer.

The following step 5 consists in determining the looked-for parameters.

Mathematically, the problem is thus posed as follows.

This problem is the inverse of the direct problem in which it is desired to determine the response of the measurement tools, the observables of the problem of the invention, from the actual parameters of the formation, i.e. the unknowns in the problem of the invention.

We use the notation:

$f(U)=O$ for the direct problem; and

$U=f^{-1}(O)$ for the problem of the invention, i.e. the inverse of the direct problem.

The direct problem can be resolved, i.e. the system of non-linear equations f_i can be evaluated as a function of the layer model and of previously selected observables. By way of example, when the physical characteristics under consideration are resistivities, the layer model consists in defining how the resistivity of the terrain varies as a function of distance from the axis of the borehole, or indeed the R_{x0}, R_t, and d_i model.

To solve the inverse problem, it is necessary to use an iterative method, i.e. to determine a stream of values U_1, U_2, ..., U_∞ tending towards the solution $U_{solution}$, such that:

$$f(U_{solution}) = O_{observed}$$

In conventional methods, a term $U+$ of the above stream is obtained from the current term U_c using the following equation:

(1) $U_+ = U_c - (\nabla f)^{-1} * [f(U_c) - O_{observed}]$

where ∇f is the Jacobian of the function $f(U)$.

It is recalled that the Jacobian of the function f is defined as follows:

If $f: \mathfrak{R}^N \to \mathfrak{R}^N$

then $\nabla f: \mathfrak{R}^{N \times N} \to \mathfrak{R}^{N \times N}$

with $(\nabla f)_{i,j} = \dfrac{\partial f_i}{\partial \sigma_j}$

It can thus be seen that a large number of evaluations of the function f is required to estimate the N□N matrix, given that the system of equations can typically have 1000 observables and 1000 unknowns.

According to the invention, instead of using Newton's method in which, on each iteration, a new vector U is estimated and a new Jacobian is calculated, a quasi-Newton method is used in which both the vector U and the Jacobian are estimated at each step. If the current estimate of the Jacobian is B_c, then equation (1) is replaced by:

(2) $$U_+ = U_c - B_c^{-1} * [f(U_c) - O_{observed}]$$

A new estimate of the Jacobian can be obtained on each iteration, for example, using the Broyden method as described at pages 113 to 131 of "Iterative method for linear and non-linear equations" by C.T. Kelley published by Society for Industrial and Applied Mathematics.

More precisely, the matrix B_+^{-1} at the following step is obtained from the current matrix B_c^{-1} using the following equation:

(3) $$B_+^{-1} = B_c^{-1} * \left(I + \frac{\left[f(U_c) - O_{observed} \right] * s^T}{s^T * s} \right)$$

where I is the identity matrix and where $s = U_+ - U_c$.

With this method, it is therefore no longer necessary to know the Jacobian.

Nevertheless, to ensure that the stream of B_n^{-1} converges quickly, the initial data is preconditioned so as to be homogeneous. In the present case, this is achieved not by using the variables R_{x0}, R_t, and d_i, which are not homogeneous, given the presence of d_i, but by using the resistivities R_{x0} and R_t, together with the pseudo-resistivity R_a as defined by:

(4) $$\begin{cases} R_a = \alpha * R_{x0} + (1 - \alpha) * R_t \\ \alpha = \dfrac{d_{imax} - d_i}{d_{imax} - d_{imin}} \end{cases}$$

where d_{imax} and d_{imin} are parameters fixed so as to correspond to maximum and minimum acceptable values for d_i.

Figure 2 is a complete flow chart for one interaction.

For example, the starting point is an identity matrix, and at 11, an iteration of the above-described quasi-Newton method is applied to obtain pseudo-resistivities R_1, R_2, and R_3 for each layer, as shown as 12.

The pseudo-resistivities R_1, R_2 and R_3 are then transformed at 13 into physical magnitudes 14: R_{x0}, R_t, and d_i.

It is then possible at 15 to update each layer of the model of the formation so as to obtain a formation model 16 which is updated in terms of R_{x0}, R_t and d_i.

The response of the tool to the formation 16 is then calculated at 17 in conventional manner, e.g. by a finite element method, so as to obtain a simulated log 18.

In step 19, the simulated log is compared with a real log 20. If the difference between the simulated log and the real log satisfies a predetermined criterion, the iteration terminates at 21. Otherwise, a new iteration is performed.

CLAIMS

1. A method of determining parameters of formations through which a borehole passes, on the basis of a resistivity log (20) recorded in said borehole by means of a measuring and recording tool, the method comprising the steps consisting in:

- determining said formation parameters by a parameter inversion method (11) so as to obtain a model of the formations;
- calculating the response of said tool to said model;
- using a comparison criterion for comparing said calculated response with said recorded log; and
- performing at least one new iteration if said comparison criterion is not satisfied;

said method being characterized by the fact that:

- said parameter inversion is performed using a quasi-Newton method; and
- said quasi-Newton method is implemented on pseudo-parameters (12) that are homogeneous and that are determined from said formation parameters.

2/ A method according to claim 1, including a step of determining the boundaries between geological beds, prior to implementing said quasi-Newton method.

3/ A method according to claim 2, in which the bed boundaries are determined on the basis of points of inflection in the log data.

4/ A method according to any one of claims 1 to 3, comprising a step of selecting a bed model for each geological layer, prior to implementing said quasi-Newton method.

5/ A method according to claim 4, in which the bed model is constituted by parameters concerning distance from the borehole axis so as to define radial zones about said axis, and a resistivity parameter within each radial zone as defined in this way.
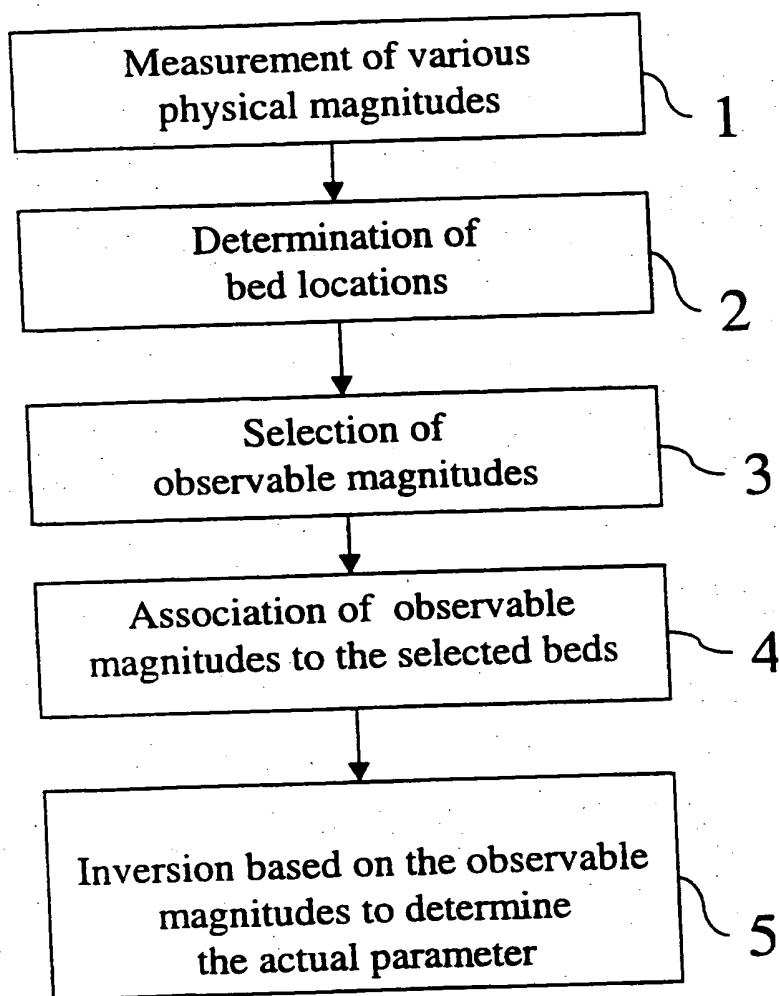
6/ A method according to any one of claims 1 to 5, including a step of selecting observable magnitudes.

7/ A method according to claim 6, in which selecting the observable magnitudes includes defining a combination of data items from the log.
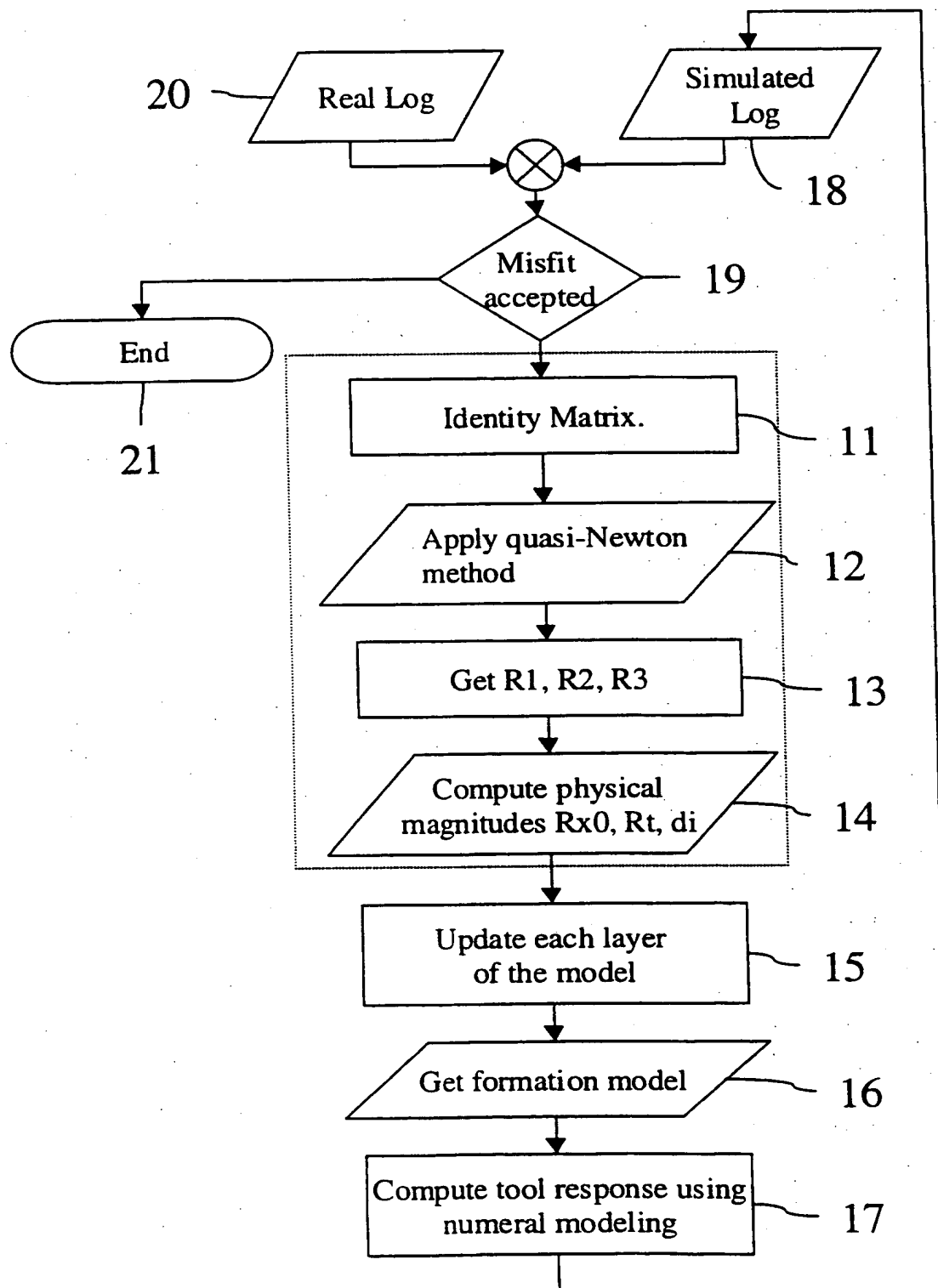
8/ A method according to claims 4 and 6 together, comprising a step of giving each observable a value for each geological bed.

9/ A method according to claim 8, in which the step of giving each observable a value for each geological bed comprises interpolating, within each layer, values of the observable as determined within each bed.

5

10/ A method according to claim 8, in which each observable is given a value for each geological bed by giving said observable the value it possesses at the measurement point closest to the middle of the bed.

10   11/ A method according to any one of claims 1 to 10, in which the step of determining said parameters from log data by a quasi-Newton method is performed by estimating the Jacobian of the problem by Broyden's method.

12/ A method according to any one of claims 1 to 11, in which the log used is the

15   R_{LLs} and R_{LLd} log.

13/ A method according to any one of claims 1 to 11, in which the log used is the $R_{LA1}, ..., R_{LA5}$ log.

20   14/ The use of the method according to any one of claims 1 to 13 in determining the parameters R_t, R_{x0}, and d_i.

```
┌─────────────────────────────┐
│   Measurement of various    │
│     physical magnitudes     │ ⟩ 1
└─────────────────────────────┘
              │
              ▼
┌─────────────────────────────┐
│      Determination of       │
│       bed locations         │ ⟩ 2
└─────────────────────────────┘
              │
              ▼
┌─────────────────────────────┐
│        Selection of         │
│    observable magnitudes    │ ⟩ 3
└─────────────────────────────┘
              │
              ▼
┌─────────────────────────────┐
│   Association of  observable │
│ magnitudes to the selected beds │ ⟩ 4
└─────────────────────────────┘
              │
              ▼
┌─────────────────────────────┐
│ Inversion based on the observable │
│   magnitudes to determine   │ ⟩ 5
│      the actual parameter   │
└─────────────────────────────┘
```

FIGURE 1

FIGURE 2

INTERNATIONAL SEARCH REPORT

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7   G01V3/38

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7   G01V

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 930 519 A (SCHLUMBERGER SERVICES PETROL ;SCHLUMBERGER TECHNOLOGY BV (NL); SCH) 21 July 1999 (1999-07-21) page 5, line 26 - line 47 ---	1,4,6,14
A	US 5 867 806 A (JACKSON CHARLES E ET AL) 2 February 1999 (1999-02-02) column 4, line 49 -column 5, line 14 ---	1-3
A	US 4 916 616 A (FREEDMAN ROBERT ET AL) 10 April 1990 (1990-04-10) column 10, line 17 - line 35 -----	1

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

° Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
17 November 2000	27/11/2000

| Name and mailing address of the ISA
European Patent Office. P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl.
Fax: (+31-70) 340-3016 | Authorized officer

Häusser, T |

Patent document cited in search report		Publication date	Patent family member(s)		Publication date
EP 0930519	A	21-07-1999	US 6047240 A NO 990183 A		04-04-2000 19-07-1999
US 5867806	A	02-02-1999	CA 2248253 A EP 0886794 A WO 9734168 A		18-09-1997 30-12-1998 18-09-1997
US 4916616	A	10-04-1990	NONE		